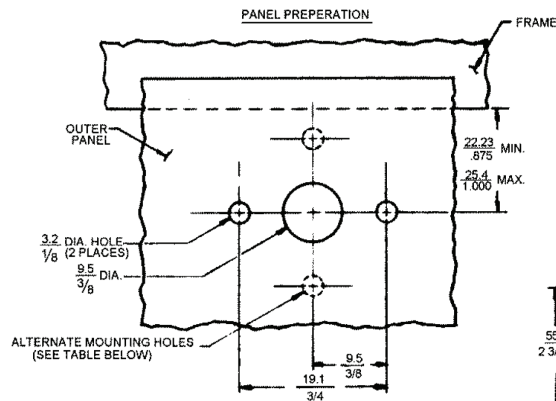


APPROVAL - CUSTOMER NAME & SIGNATURE

DATE

REV. LET.	DATE	BY-CHKD	REVISIONS	ITEM	COMPONENT	PART NUMBER	MATERIAL	FINISH	R.S.	DATE	APP
G	3-3-88	MIK RJB	PRN 62-55 (DAC. PAWL)	ASSEMBLY		68-50-301-10			A		
H	6-7-89	SLB	PRN: 68-64	HANDLE ASSY					B		
I	2-15-91	JAD	PRN: 68-71		PIN		STAINLESS STEEL	NATURAL	C		
J	1-22-93	JBK	PRN: 68-79		SHAFT		STEEL	DACROTIZED™	D		
K	5-MAR-93	VTB	PRN: S-1-03		FERRULE		DIE CAST ZINC	CHEM. PROTECTIVE FILM			
					T. BAR		STEEL	ZINC PLATE - BRIGHT			



NOTE: FASTENER SHIPPED UNASSEMBLED
PACKAGED ONE UNIT PER BAG.

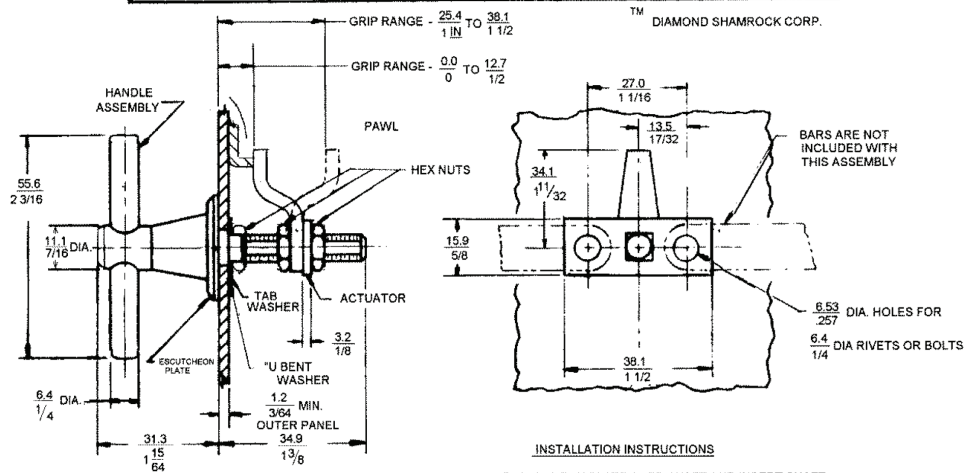
WEIGHT PER ASSEMBLY (LBS) - 0.19

T - IS PERPENDICULAR TO EDGE OF OUTER PANEL WHEN LATCH IS IN LOCKED POSITION. (T-BAR IN LINE WITH PANEL)
ORIENTATION OF MOUNTING HOLES WITH RESPECT TO THE EDGE OF THE OUTER PANEL DETERMINES TYPE 'A' OR TYPE 'B' OPERATION.

TYPE 'A' OPERATION - COUNTERCLOCKWISE TO OPEN
MOUNTING HOLES PERPENDICULAR TO EDGE OF PANEL

TYPE 'B' OPERATION - CLOCKWISE TO OPEN
MOUNTING HOLES PARALLEL TO EDGE OF PANEL

PAWL			STEEL	DACROTIZED™
"U" BENT WASHER			STEEL	ZINC PLATE - YELLOW
HEX NUT			STEEL	DACROTIZED™
TAB WASHER			STEEL	ZINC PLATE - YELLOW
ESCUTCHEON PLATE			DIE CAST ZINC	CHEM. PROTECTIVE FILM
ACTUATOR			STEEL	ZINC PLATE - YELLOW



INSTALLATION INSTRUCTIONS

1. SLIP ESCUTCHEON PLATE OVER SHAFT AND INSERT SHAFT AND STOP PINS INTO HOLES IN PANEL.
2. SLIP "U" BENT WASHERS, THEN TAB WASHER OVER SHAFT, RUN NUT UP TO PANEL THEN BACK OFF TO OBTAIN SMOOTH OPERATION. BEND TABS UP AGAINST FLATS ON NUT.
3. RUN SECOND NUT ONTO SHAFT, THEN SLIDE PAWL AND ACTUATOR ON SHAFT (PLACEMENT OF PAWL AND ACTUATOR MAY HAVE TO BE REVISED TO OBTAIN MAXIMUM GRIP) ADD THE THIRD NUT, THEN ADJUST TO CORRECT GRIP AND TIGHTEN NUTS.

MILLIMETER/INCH

MILLIMETER
INCH

ALLEGIS

1-866-378-7550

MATERIAL:

DRAWING NO. :

68-50-301-10

FINISH:

Zinc Plate, bright chromate

REV.:

1:1

DATE:

5/29/2019