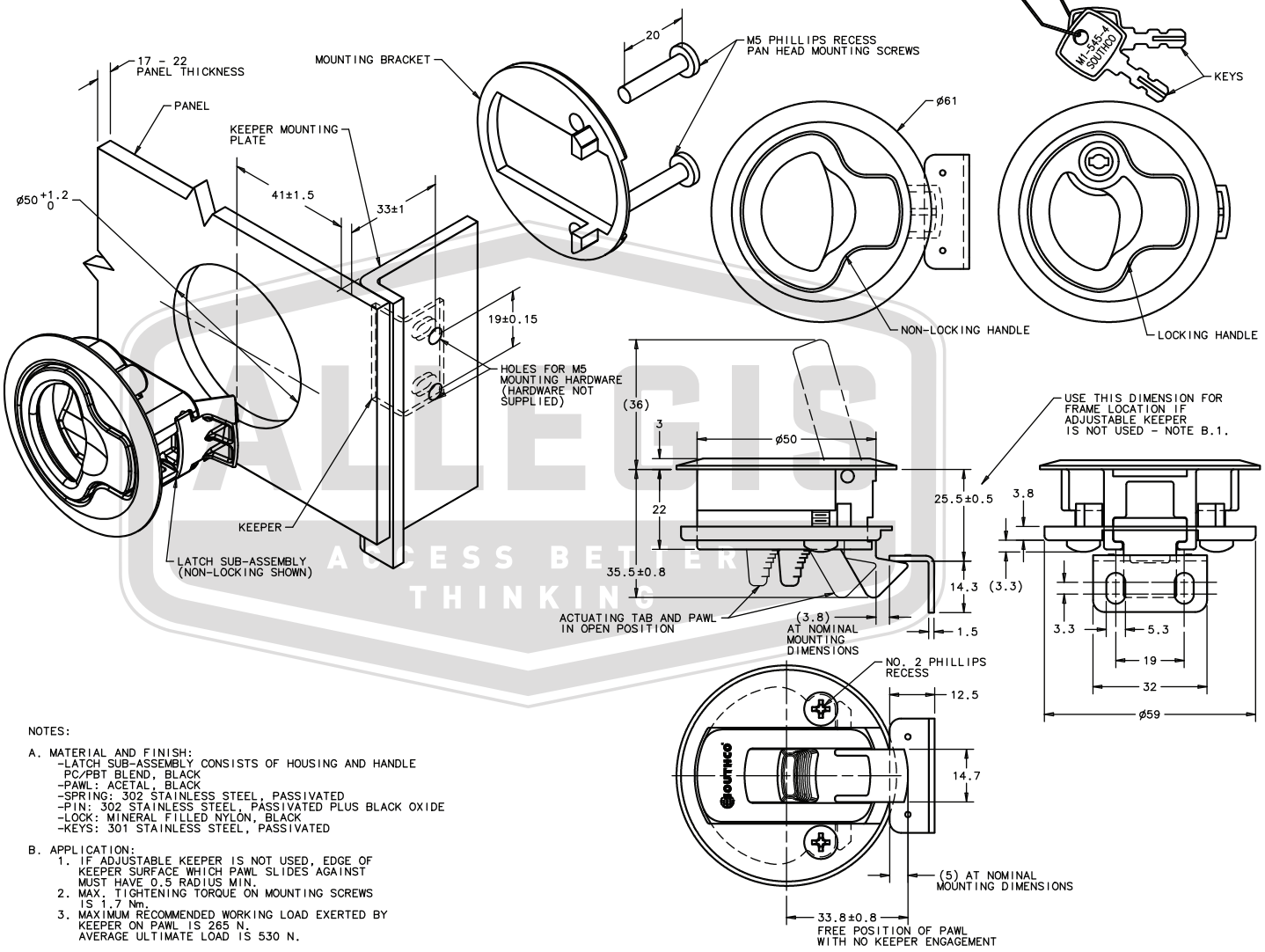
APPROVAL - CUSTOMER NAME & SIGNATURE	DATE



REV.	DATE	DRAWN	REVISION	ITEM	PART NUMBER	MATERIAL	FINISH	REMARKS
				ASSEMBLY	M1-44			LOCKABLE
G	12DEC2002	RLR/DLH	PRN: P2002-0935	ASSEMBLY	M1-64			NON-LOCKING
H	19APR2004	MDT/AJH	PRN: P2004-0402	LATCH SUB-ASSEMBLY		SEE NOTE A	SEE NOTE A	
				MOUNTING BRACKET		PC/PBT BLEND	BLACK	
				KEEPER		304 STAINLESS STEEL	PASSIVATED	
				MOUNTING SCREWS (2)		300 SERIES STAINLESS STEEL	PASSIVATED	

NOTES:

A. MATERIAL AND FINISH:
- -LATCH SUB-ASSEMBLY CONSISTS OF HOUSING AND HANDLE PC/PBT BLEND, BLACK
- -PAWL: ACETAL, BLACK
- -SPRING: 302 STAINLESS STEEL, PASSIVATED
- -PIN: 302 STAINLESS STEEL, PASSIVATED PLUS BLACK OXIDE
- -LOCK: MINERAL FILLED NYLON, BLACK
- -KEYS: 301 STAINLESS STEEL, PASSIVATED

B. APPLICATION:
1. IF ADJUSTABLE KEEPER IS NOT USED, EDGE OF KEEPER SURFACE WHICH PAWL SLIDES AGAINST MUST HAVE 0.5 RADIUS MIN.
2. MAX. TIGHTENING TORQUE ON MOUNTING SCREWS IS 1.7 Nm.
3. MAXIMUM RECOMMENDED WORKING LOAD EXERTED BY KEEPER ON PAWL IS 265 N. AVERAGE ULTIMATE LOAD IS 530 N.

ALLEGIS	1-866-378-7550
MATERIAL: Plastic	DRAWING NO.: M1-44
FINISH: Natural	
REV.: 1:1	DATE: 5/30/2019